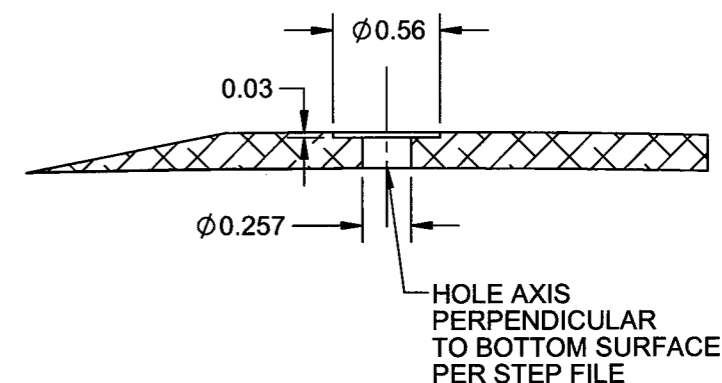
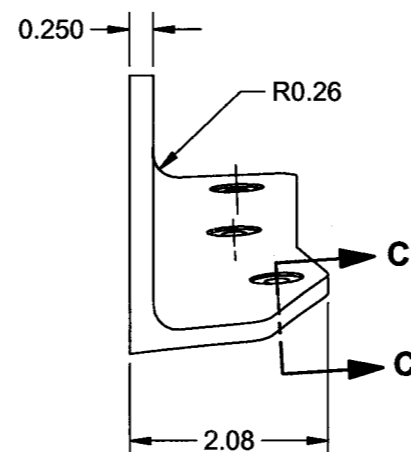
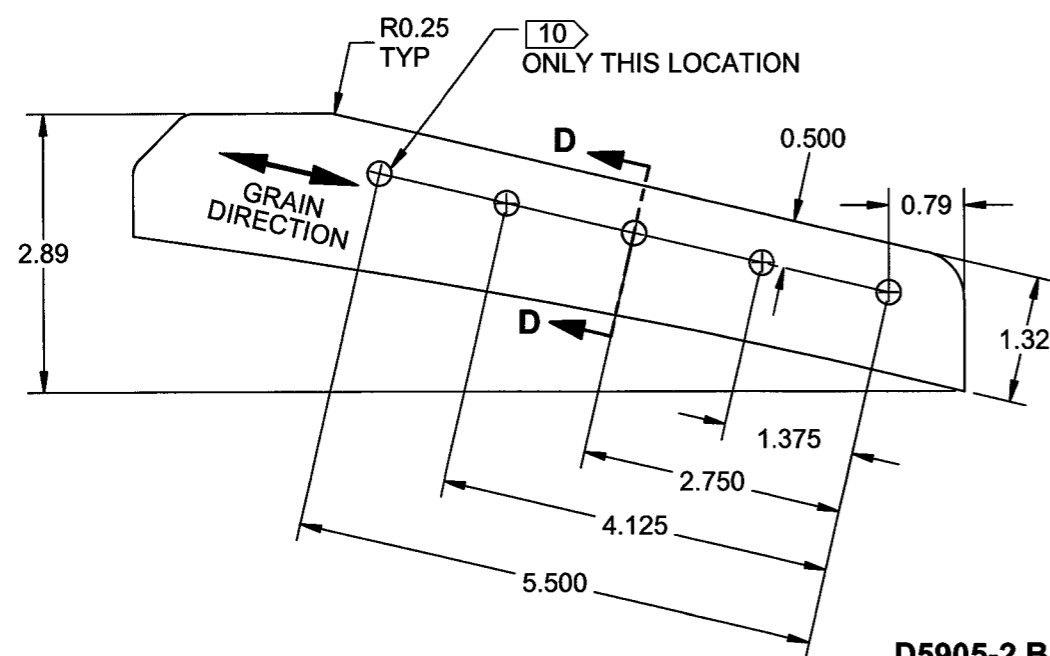
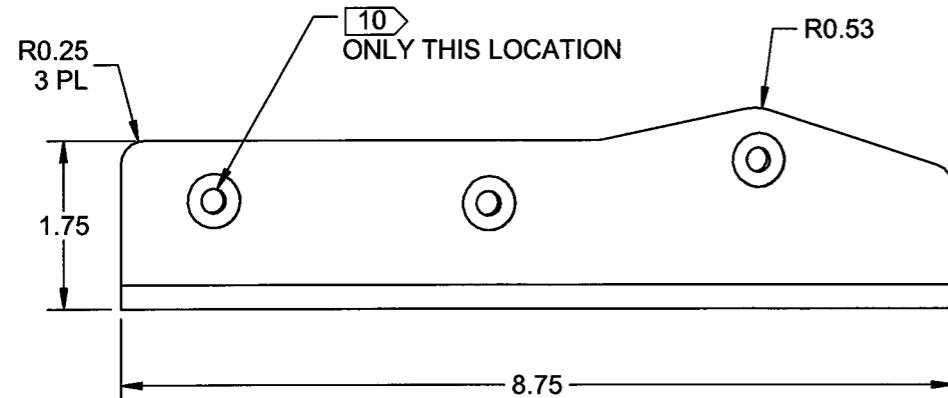


- NOTES:**
- 1) MATERIAL: 7075-T6/-T62/-T651 ALUMINUM SHEET OR PLATE, MAXIMUM 2.000" STOCK THICKNESS
PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209
REF DART SPEC M7075T6S
 - 2) FINISH: ANODIZE PER MIL-A-8825 TYPE II CLASS 2 BLACK
PRIME PER DART QSI 005 4.2.1 USING MIL-PRF-23377 1-2 MILS
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER DART QSI 044
 - 7) WEIGHT: 0.66 lbs
 - 8) NON DIMENSIONED FEATURES WITHIN ± 0.030 PER STEP FILE
 - 9) SURFACE PROFILE WITHIN ± 0.005 PER STEP FILE WHERE INDICATED BY 9

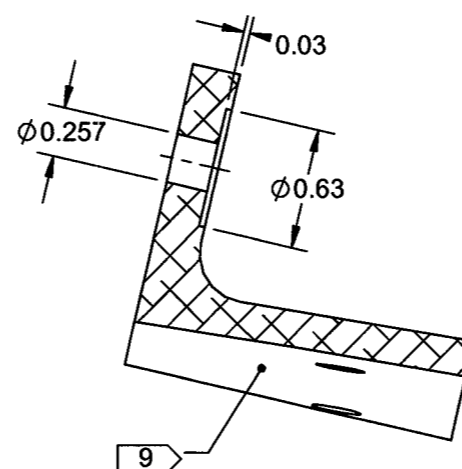
RELEASED
2021 MAR 03
HS ECR 2021-36

APPROVED

B	ADDED MAXIMUM STOCK THICKNESS TO MATERIAL	ZF	21.01.04
A	NEW ISSUE	ZF	20.08.07
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	JC	DRAWING NO.	REV. B
MFG. APPR.	FK	D5905	SHEET 1 OF 2
APPROVED	ML	TITLE	SCALE
DE APPR.	CP	BASE	NTS
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SECTION C-C
SCALE 2X, 3 PL



SECTION D-D
SCALE 2X, 5 PL

RELEASED

2021 MAR 03

- NOTES:**
- 1) MATERIAL: 7075-T6/-T62/-T651 ALUMINUM SHEET OR PLATE, MAXIMUM 2.000" STOCK THICKNESS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 REF DART SPEC M7075T6S
 - 2) FINISH: ANODIZE PER MIL-A-8825 TYPE II CLASS 2 BLACK PRIME PER DART QSI 005 4.2.1 USING MIL-PRF-23377 1-2 MILS
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER DART QSI 044
 - 7) WEIGHT: 0.57 lbs
 - 8) NON DIMENSIONED FEATURES WITHIN ± 0.030 PER STEP FILE
 - 9) SURFACE PROFILE WITHIN ± 0.005 PER STEP FILE WHERE INDICATED BY (9)
 - 10) PILOT DRILL ONLY. REAM TO FINAL SIZE FOLLOWING FINISHING AND TOUCH UP BARE METAL WITH ELECTRICALLY CONDUCTIVE CHEMICAL FILM MATERIAL (ALODINE 600) PER MIL-DTL-5541.

APPROVED

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	JC	DRAWING NO.	REV. B
MFG. APPR.	FK	D5905	SHEET 2 OF 2
APPROVED	ML	TITLE	SCALE
DE APPR.	CP	BASE	NTS
DATE	21.01.04	<small>COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	